How many solutions form heteronyms - words that change their meaning depending on how they are pronounced?

Across
1 Beer barrel in front of a ship (4)
3 Pilot light's fuelled with a drop of acetylene (4)
6 Near miss after beginning to corner (5)
10 A roll and wine devoured by Blair (9)
11 Comes across European in baseball team (5)
12 Without a break oust assembly (7)
13 Take away AC/DC back on board vehicle (7)
14 Players from two states (4)
16 European officers leaving this French southern hotel (6)
18 Abridged opus about quarrel (3)
21 Alpine facility loses equipment for broadcast (3)
22 Lawyer accepting American ambassador's measure (6)
23 Synonym for bomb oddly seen in thesauri (4)
25 Place beneath sack (7)
27 We learn about resurrection (7)
29 Order I issue to tenant in this situation (5)
30 Painful condition of deer reportedly seen by brook (9)
31 Respond to some leisure activity (5)
32 Go to hit party (4)
33 Verses director penned in part of soft-shoe shuffle (4)

Down
1 Pole meets drag partners in prosperous areas (4,5)
2 Prophet gives home to Welsh tailor (5)
4 English principles bar Conservative expulsions (9)
5 Material's dug up (5)
6 Catholic country suppresses revolutionary native Americans (8)
7 Responsible for island briefly being subdued (9)
8 Loosens stands after removing third of bolts (5)
9 Co-worker acquires old gunmetal? (5)
15 Mint coin for island (3,6)
17 In case of emergency yells head off to get treats (3,6)
19 Military equipment's blueprint found among merchandise (9)
20 Law-abiding parliament welcomes new order first (8)
24 Join college on outskirts of Tonbridge (5)
25 Safe made from tungsten free metal (5)
26 Retiring swimmer has time out for recovery (5)
28 Leaders of world organisation undo nuclear disarmament creating hurt (5)